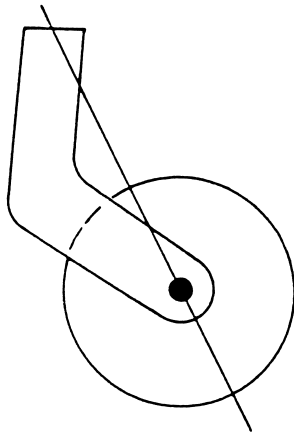


CASTER IS POSITIVE WHEN THE LOAD
(LOWER BALL JOINT) IS AHEAD OR PULLING
THE SPINDLE.



LOAD IS PULLING THE WHEEL.