



★ POLICE AND TRAILER TOW ONLY

- END OF STUD WITH THE SHORTEST THREAD LENGTH TO BE SCREWED INTO MANIFOLD
- TIGHTEN NUTS EVENLY AND ALTERNATELY TO MAINTAIN TORQUE
- TIGHTEN BOLTS ALTERNATELY TO MAINTAIN TORQUE AND TO DRAW FLANGES EVENLY

DIMENSIONS WITHOUT TOLERANCE ARE FOR QUALITY AUDIT PURPOSES. THE TOLERANCE ON THESE DIMENSIONS IS $\pm 6.0\text{mm}$ (1/4 INCH) UNLESS OTHERWISE SHOWN

