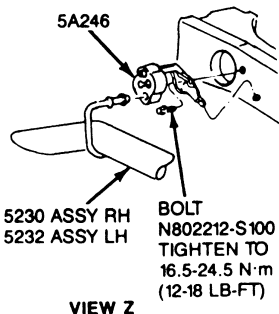
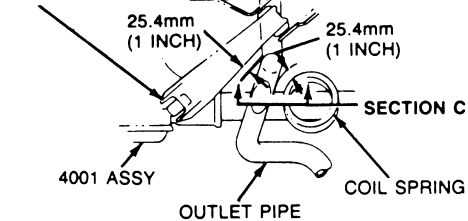


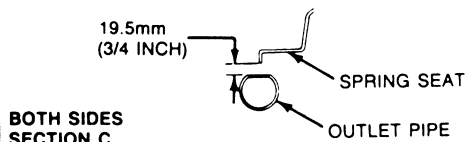
RH SIDE SHOWN
LH SIDE TYPICAL



UPPER SUSPENSION
ARM

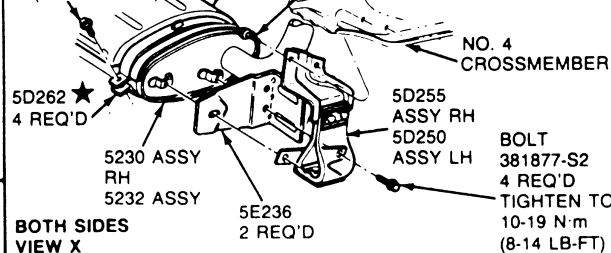


BOTH SIDES
VIEW Y



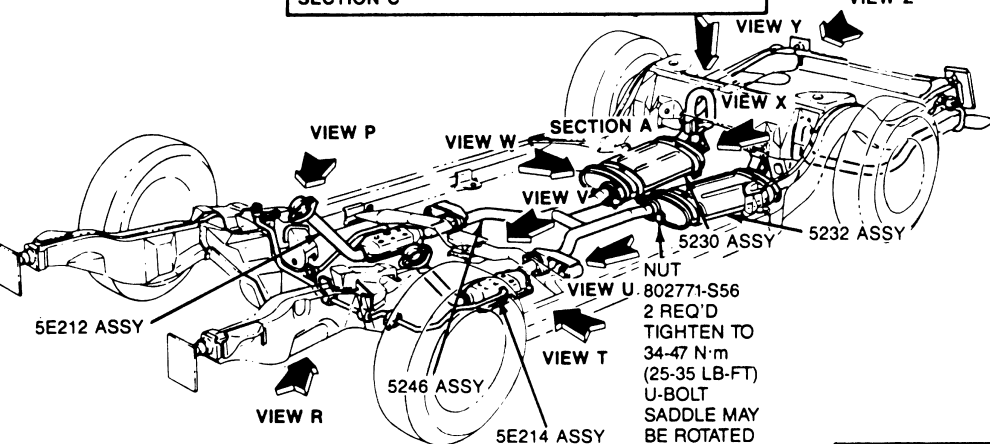
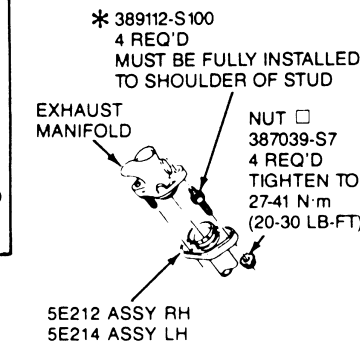
BOTH SIDES
SECTION C

★BOLT
378836-S2
4 REQ'D
TIGHTEN TO
9.0-12.4 N·m
(80-110 LB-FT)

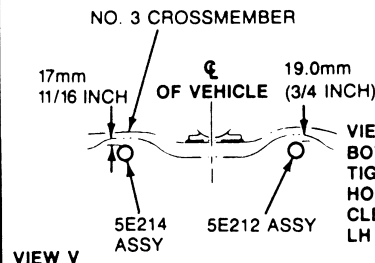


BOTH SIDES
VIEW X

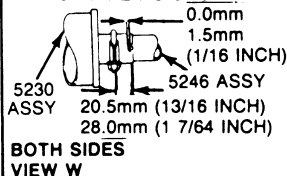
KEY OPERATION TIGHTEN MANIFOLD
NUTS ALTERNATELY WITH LOWER
MANIFOLD NUTS TIGHTENED TO
TORQUE SPECIFICATION PRIOR
TO TIGHTENING THE UPPER NUTS
TO TORQUE SPECIFICATIONS.



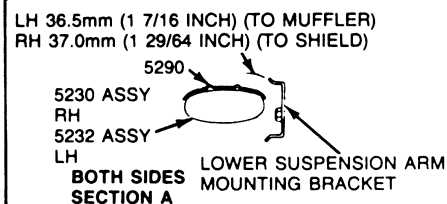
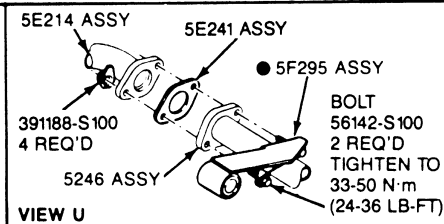
NUT
802771-S56
2 REQ'D
TIGHTEN TO
34-47 N·m
(25-35 LB-FT)
U-BOLT
SADDLE MAY
BE ROTATED
180 DEGREES FROM
POSITION SHOWN



NOTE: LOCATE CLAMP FROM
END OF PIPE AS SHOWN



VIEW OF MANIFOLD CONNECTION
BOTH SIDES
TIGHTEN TO SPECIFICATION WHILE
HOLDING THE SPECIFIED
CLEARANCE TO NO. 3 CROSSMEMBER
LH AND RH



★ POLICE TRAILER TOW ONLY
* END OF STUD WITH THE SHORTEST THREAD
LENGTH TO BE SCREWED INTO MANIFOLD
□ TIGHTEN NUTS EVENLY AND
ALTERNATELY TO MAINTAIN TORQUE
● TIGHTEN BOLTS ALTERNATELY TO MAINTAIN
TORQUE AND TO DRAW FLANGES EVENLY
DIMENSIONS WITHOUT TOLERANCE ARE FOR
QUALITY AUDIT PURPOSES. THE TOLERANCE
ON THESE DIMENSIONS ± 6.0mm (1/4 INCH)
UNLESS OTHERWISE SHOWN

