

FRONT OF ENGINE

CYLINDER HEAD

EXHAUST MANIFOLD
9431 (LH)

3/8-16 x 2.75 BOLT
HEX FLANGE HEAD
TIGHTEN TO
30-41 N·m
(22-30 FT·LB)
(3) PLACES

3/8-16 x 3.79 STUD
HEX SHOULDER
TIGHTEN TO
30-41 N·m
(22-30 FT·LB)

3/8-16-16 x 2.82 STUD
HEX SHOULDER
TIGHTEN TO
30-41 N·m
(22-30 FT·LB)
(4) PLACES

CYLINDER HEAD

EXHAUST MANIFOLD
9431 (RH)

3/8-16 x 1.62 BOLT
HEX FLANGE HEAD
TIGHTEN TO
30-41 N·m
(22-30 FT·LB)

3/8-16 x 2.75 BOLT
HEX FLANGE HEAD
TIGHTEN TO
30-41 N·m
(22-30 FT·LB)
(3) PLACES

3/8-16-16 x 2.82 STUD
HEX SHOULDER
TIGHTEN TO
30-41 N·m
(22-30 FT·LB)
(3) PLACES

3/8-16-16 x 3.79 STUD
HEX SHOULDER
TIGHTEN TO 30-41 N·m
(22-30 FT·LB)

FRONT OF ENGINE