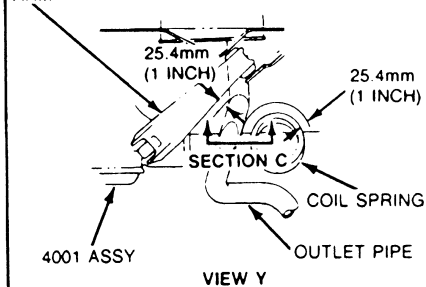
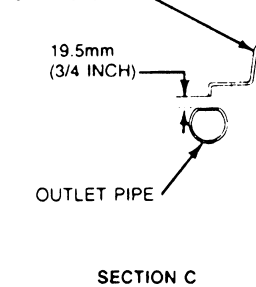


UPPER SUSPENSION ARM



SPRING SEAT



BOLT
N802212-S100
TIGHTEN TO
16.5-24.5 N·m
(12-18 LB-FT)

5230 ASSY

NO. 4
CROSSMEMBER

5C263 ASSY

VIEW X

**KEY OPERATION TIGHTEN MANIFOLD NUTS
ALTERNATELY WITH LOWER MANIFOLD NUTS
TIGHTENED TO SPECIFICATION PRIOR TO
TIGHTENING THE UPPER NUTS TO SPECIFICATION.**

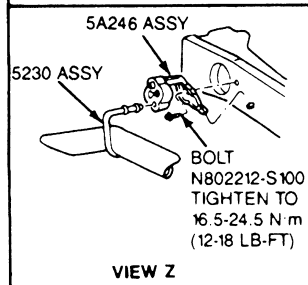
EXHAUST
MANIFOLD

NUT
387039-S7
2 REQ'D
TIGHTEN TO
27-41 N·m
(20-30 LB-FT)

★389112-S100
2 REQ'D
MUST BE FULLY INSTALLED
TO SHOULDER OF STUD

5E212 ASSY

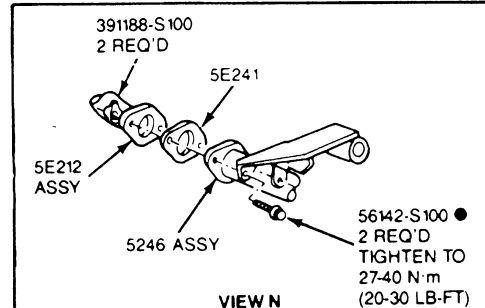
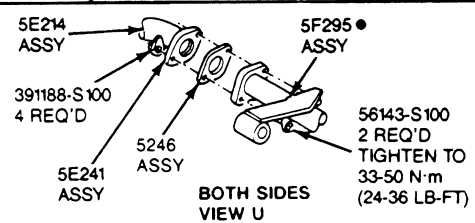
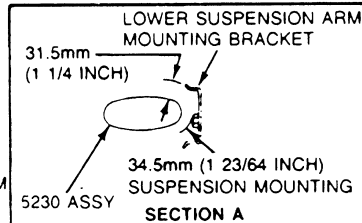
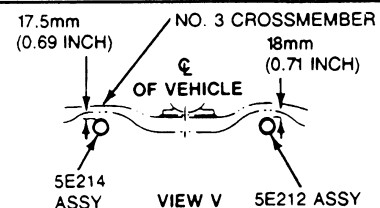
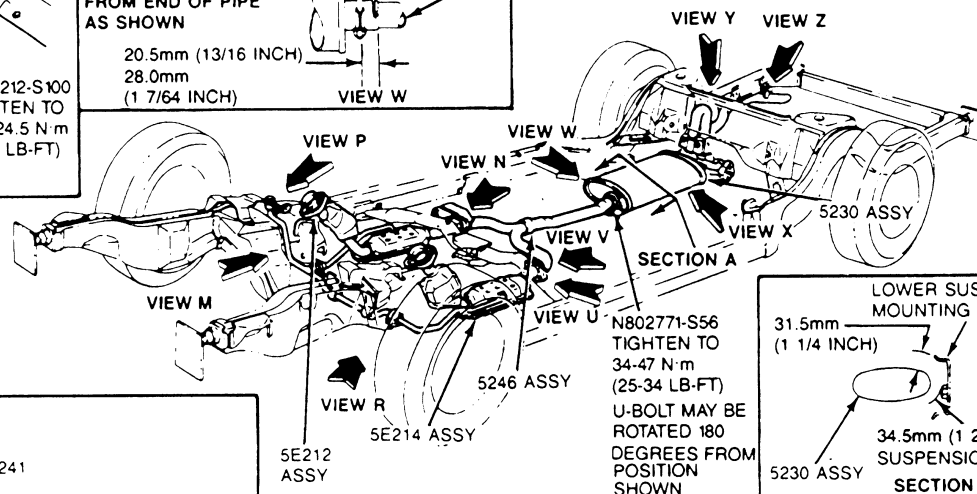
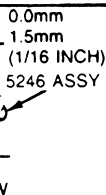
**VIEW OF MANIFOLD CONNECTION
RH SIDE ONLY
TIGHTEN TO SPECIFICATION WHILE
HOLDING THE SPECIFIED
CLEARANCE TO NO. 3 CROSSMEMBER LH
AND RH VIEW V**



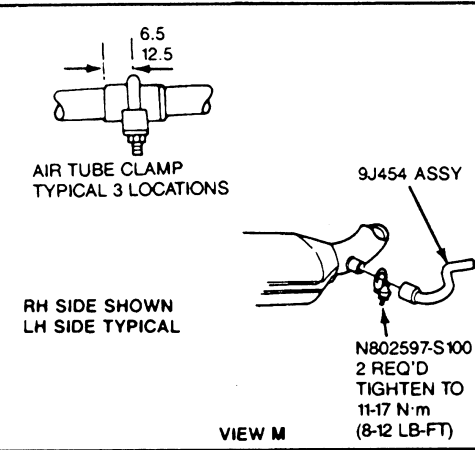
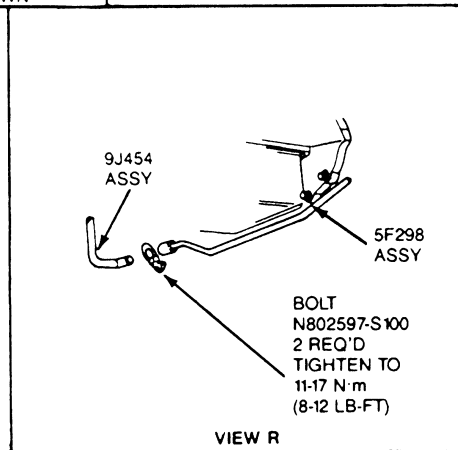
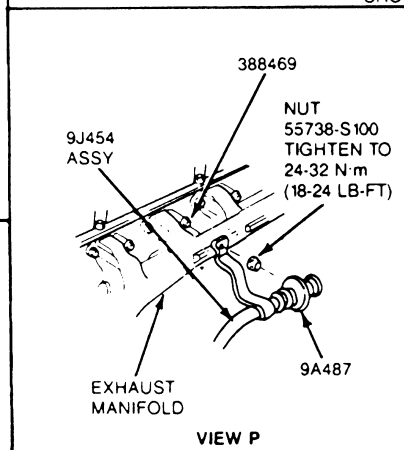
**NOTE: LOCATE CLAMP
FROM END OF PIPE
AS SHOWN**

20.5mm (13/16 INCH)
28.0mm
(1 7/64 INCH)

VIEW W



★ POLICE AND TRAILER TOW ONLY
★ END OF STUD WITH THE SHORTEST THREAD
LENGTH TO BE SCREWED INTO MANIFOLD
● TIGHTEN NUTS EVENLY AND
ALTERNATELY TO MAINTAIN TORQUE
● TIGHTEN BOLTS ALTERNATELY TO MAINTAIN
TORQUE AND TO DRAW FLANGES EVENLY
DIMENSIONS WITHOUT TOLERANCE ARE FOR
QUALITY AUDIT PURPOSES. THE TOLERANCE
ON THESE DIMENSIONS IS ± 6.0mm (1/4 INCH)
UNLESS OTHERWISE SHOWN



RH SIDE SHOWN
LH SIDE TYPICAL