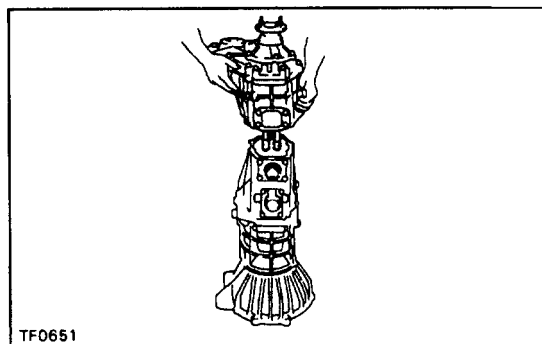


TRANSFER INSTALLATION

1. INSTALL TRANSFER AND PROPELLER SHAFT UPPER DUST COVER TO TRANSMISSION WITH NEW GASKET

- (a) Shift the 2 shift fork shafts to the high-4 position.

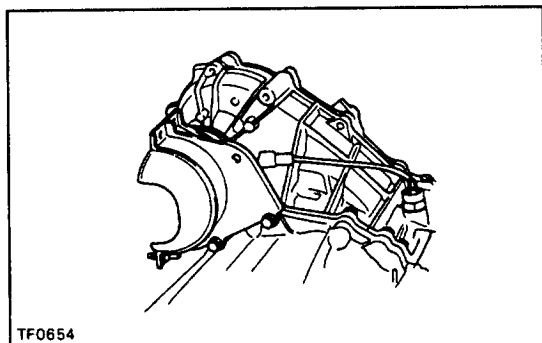


- (b) Apply MP grease to the adaptor oil seal.

- (c) Place a new gasket to the transfer adaptor.

- (d) Install the transfer to the transmission.

HINT: Take care not to damage the oil seal by the input gear spline when installing the transfer.

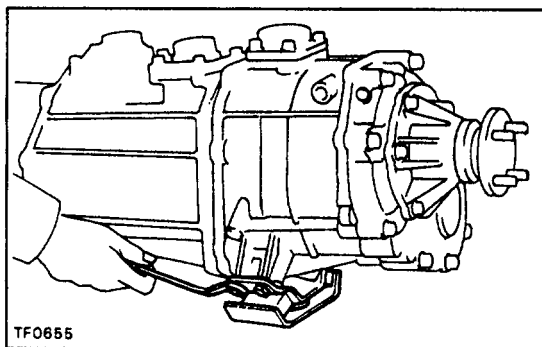


- (e) Install and torque the bolts with the propeller shaft upper dust cover.

Torque: 37 N·m (380 kgf·cm, 27 ft·lbf)

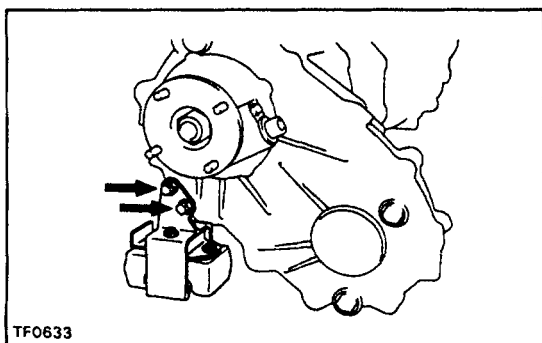
- (f) Install the dust cover bolt to the bracket.

Torque: 23 N·m (230 kgf·cm, 17 ft·lbf)



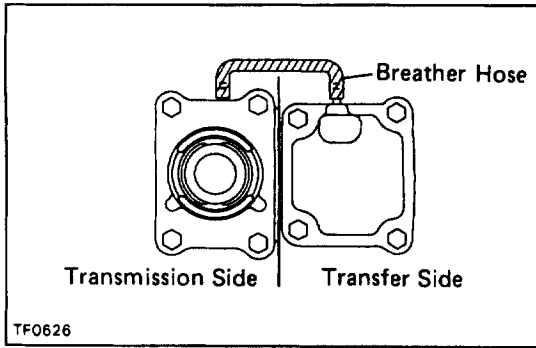
2. INSTALL ENGINE REAR MOUNTING

Torque: 25 N·m (260 kgf·cm, 19 ft·lbf)



3. INSTALL DYNAMIC DAMPER

Torque: 37 N·m (380 kgf·cm, 27 ft·lbf)

**4. 22R-E/ G58, A340E:****INSTALL BREATHER HOSE**

Connect the breather hose for transfer upper cover and transmission control retainer as shown.

Hose depth:

13 mm (0.51 in.)

5. INSTALL TRANSFER WITH TRANSMISSION

M/T–See pages G58/[MT1-11](#) and R150F/[MT3-18](#)

A/T–See page [AT2-75](#)

6. FILL TRANSMISSION AND TRANSFER WITH OIL

M/T–See pages G58/[MT1-14](#) and R150F/[MT3-21](#)

A/T–See page [AT2-24](#)

7. PERFORM ROAD TEST

Check for abnormal noise and smooth operation.