

PREPARATION LUBRICANT

Item	Capacity	Classification
MP grease	–	–

SSM (SPECIAL SERVICE MATERIALS)

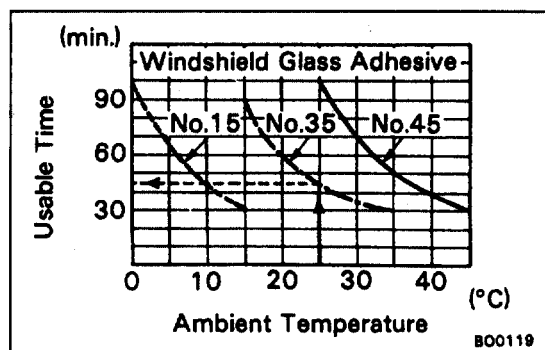
08833-00030	Auto glass sealer or equivalent	Windshield Moulding Back Window Moulding Wind shield Back Window Glass
08833-00070	Adhesive 1311, THREE BOND 1311 or equivalent	Front Door
08850-00065	Butyl Tape Set	Quarter Window
08850-00070	Windshield glass adhesive set No.15 or equivalent	Windshield Back Window Glass (0 – 15° C or 32 – 59° C)
08850-00080	Windshield glass adhesive set No.35 or equivalent	Windshield Back Window Glass (35 – 45° C or 59 – 95° C)
08833-00090	Adhesive 1324, THREE BOND 1324, LOCTITE 518 or equivalent	Windshield Back Window Glass (35 – 45° C or 95 – 113° F)

Ambient temperature	Part No.	Part Name
0 - 15°C (32 - 59°F)	08850-00070	Windshield glass adhesive set No. 15
15 - 35°C (59 - 95°F)	08850-00080	Windshield glass adhesive set No. 35
35 - 45°C (95 - 113°F)	08850-00090	Windshield glass adhesive set No. 45

V00250

1. CHOOSE SUITABLE ADHESIVE SET

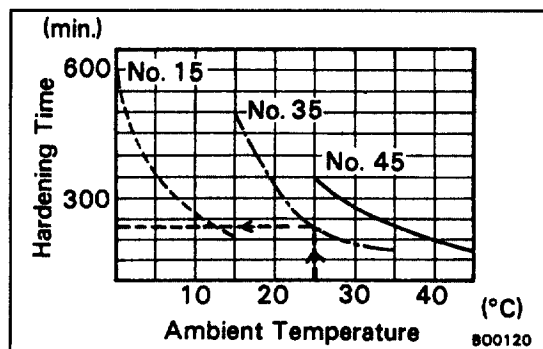
Use an adhesive set suitable for the ambient temperature.



2. CHECK ADHESIVE USABLE TIME

After mixing main and hardening agents, finish glass installation within the specified time, as shown.

Example: For glass installation in an ambient temperature of 25°C (77°F), apply adhesive set No. 35 within 45 minutes.



3. CHECK ADHESIVE HARDENING TIME

After main and hardening agents are mixed, leak tests should be made only after the hardening time has elapsed.

Example: The hardening time for adhesive set No. 35 with and ambient temperature of 25°C (77°F) is 2 1/2 hours.

NOTICE: Do not drive the vehicle until at least double the hardening time has elapsed.