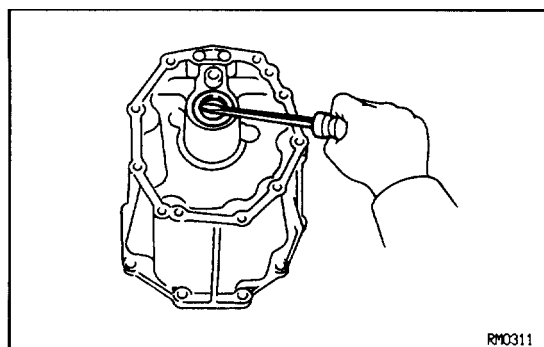
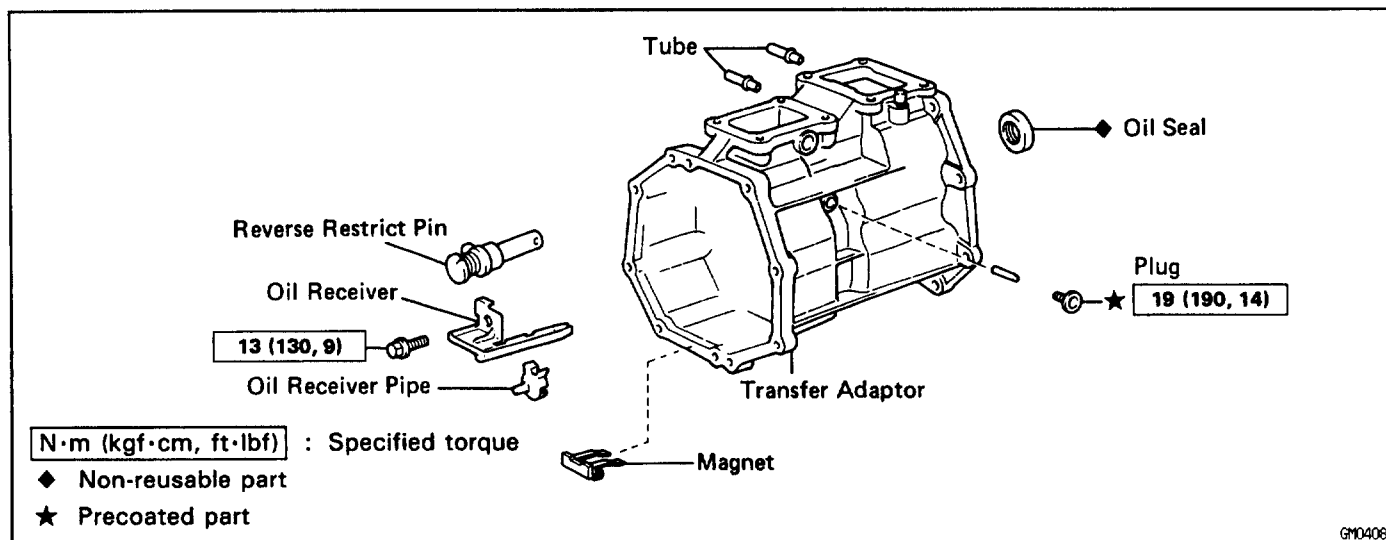


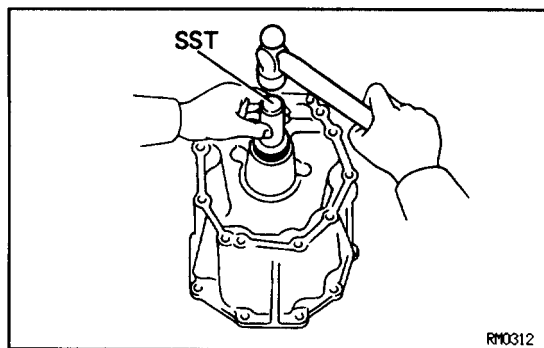
## TRANSFER ADAPTOR COMPONENTS



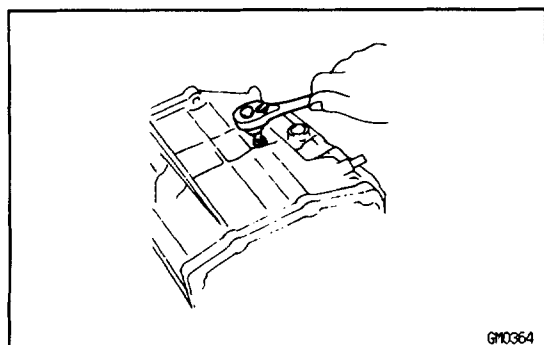
### OIL SEAL REPLACEMENT

IF NECESSARY, REPLACE TRANSFER ADAPTOR OIL SEAL

- (a) Using a screwdriver, pry out the oil seal.



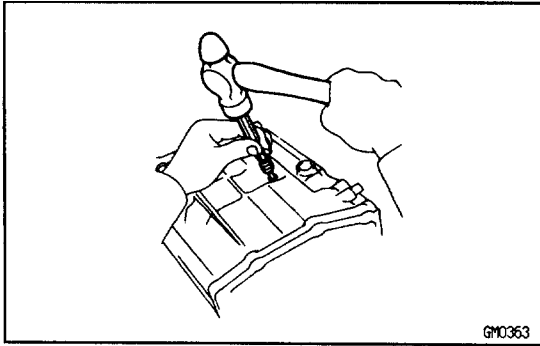
- (b) Using SST and a hammer, drive in a new oil seal.  
SST 09325-12010



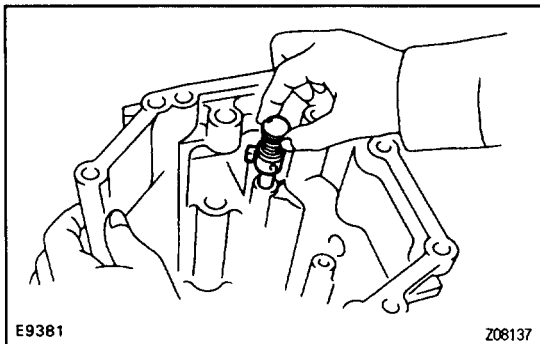
### REVERSE RESTRICT PIN INSPECTION AND REPLACEMENT

#### 1. REMOVE REVERSE RESTRICT PIN

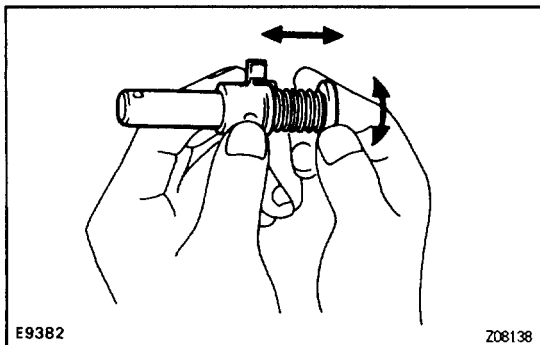
- (a) Using a torx socket wrench, remove the screw plug.  
(Torx socket wrench T40 09042-00020)



- (b) Using a pin punch and hammer, drive out the slotted spring pin.

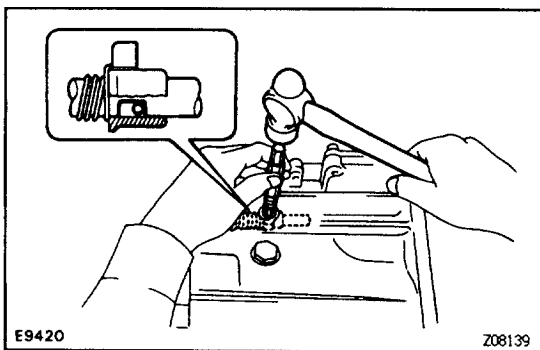


- (c) Remove the reverse restrict pin.



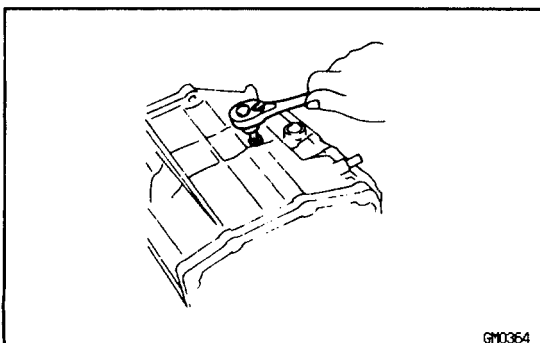
## 2. INSPECT REVERSE RESTRICT PIN

Turn and push the reverse restrict pin by hand.  
Check for smooth operation.



## 3. INSTALL REVERSE RESTRICT PIN

- (a) Install the reverse restrict pin to the transfer adaptor.  
(b) Using a pin punch and hammer, drive in the slotted spring pin, as shown.



- (c) Apply liquid sealer to the plug threads.

**Sealant:**

**Part No.08833-00080, THREE BOND 1344, LOCTITE 242  
or equivalent**

- (d) Using a torx socket wrench, install and torque the screw plug.  
(Torx socket wrench T40 09042-00020)

**Torque: 19 N·m (190 kgf·cm, 14 ft·lbf)**