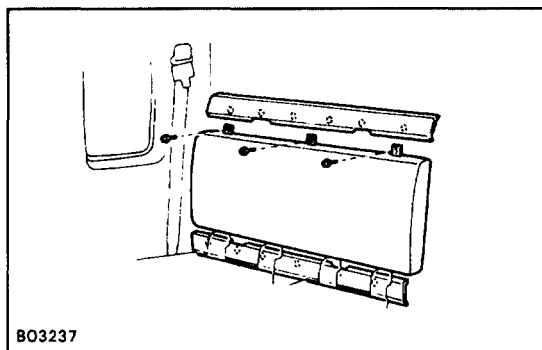
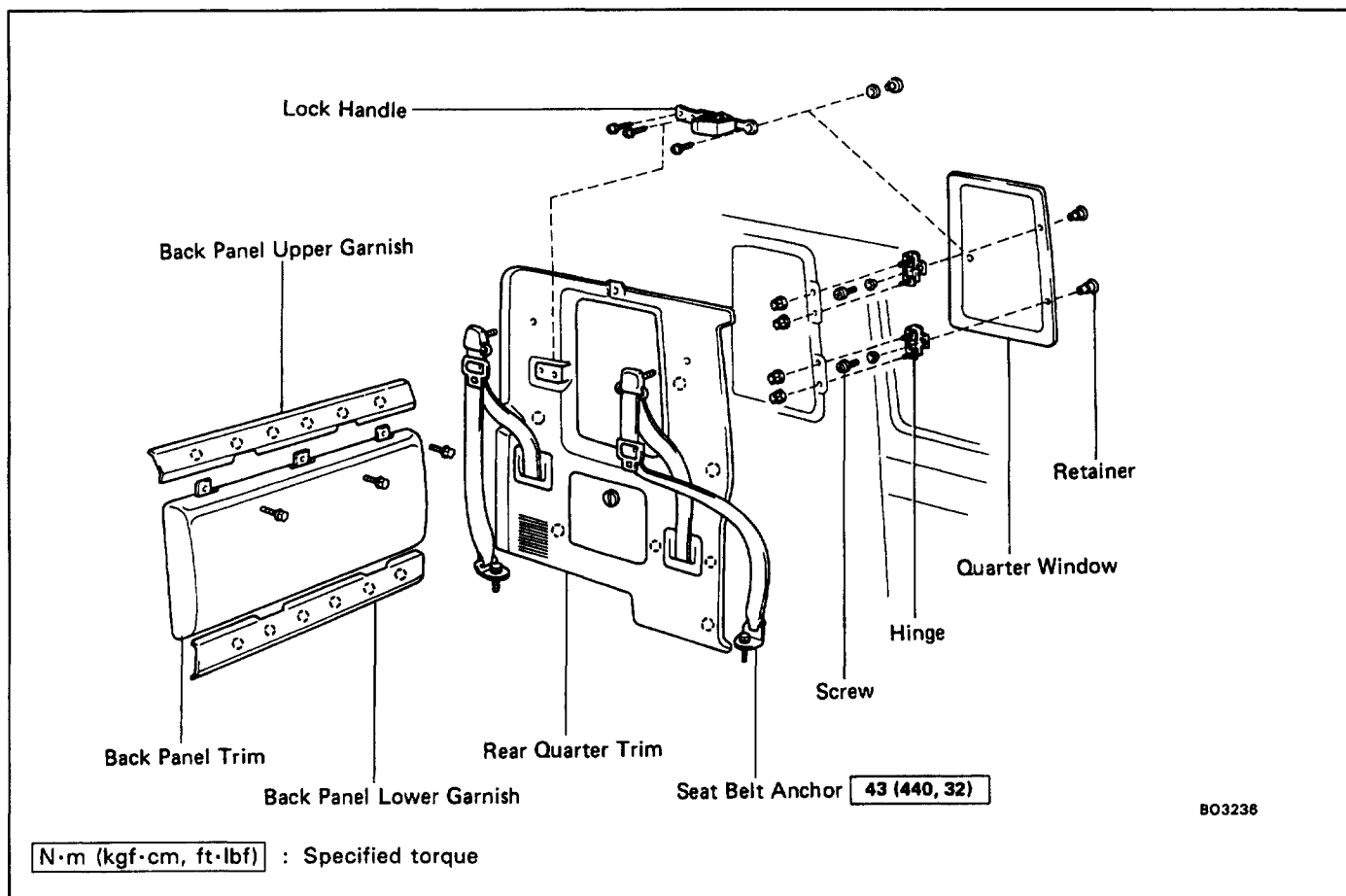


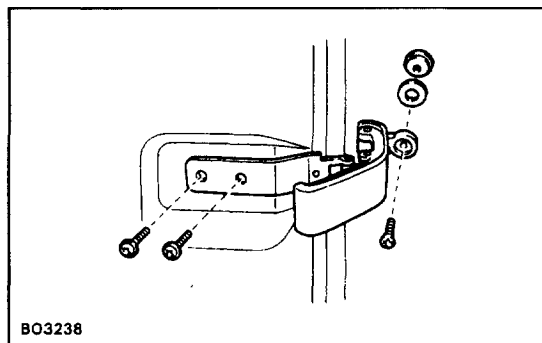
## QUARTER WINDOW GLASS COMPONENTS



### QUARTER WINDOW REMOVAL

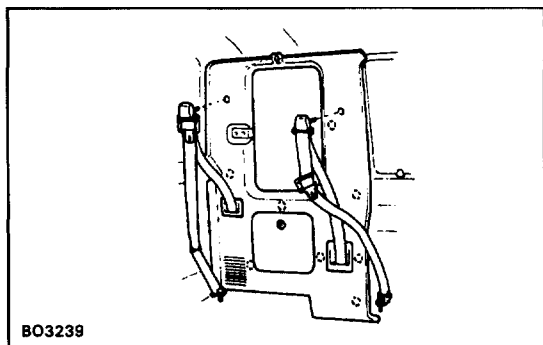
#### 1. REMOVE BACK PANEL GARNISH AND BACK PANEL TRIM

- Remove the back panel lower garnish.
- Remove the back panel upper garnish.
- Remove 3 bolts and the back panel trim.



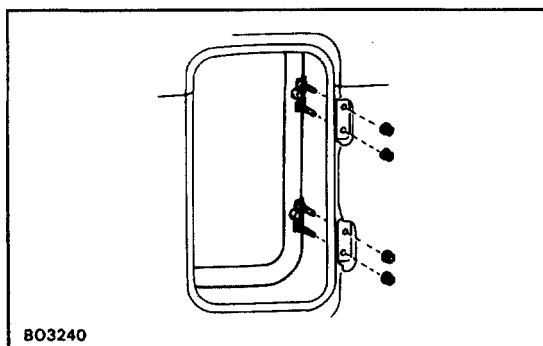
#### 2. REMOVE LOCK HANDLE

Remove 3 screws and the lock handle.



### 3. REMOVE REAR QUARTER TRIM

- (a) Remove 4 bolts, the seat belt anchor and the belt guide.  
(See page [BO-50](#) and [BO-51](#))
- (b) Remove the screw and the hook.
- (c) Remove the rear quarter trim.

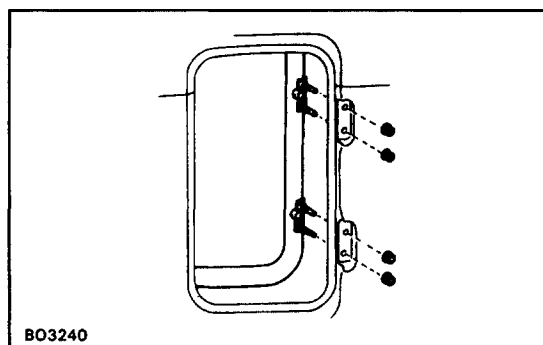


### 4. REMOVE QUARTER WINDOW

Remove 4 nuts and the quarter window.

### 5. REMOVE HINGES FROM WINDOW GLASS

Remove 2 screws and the hinges.



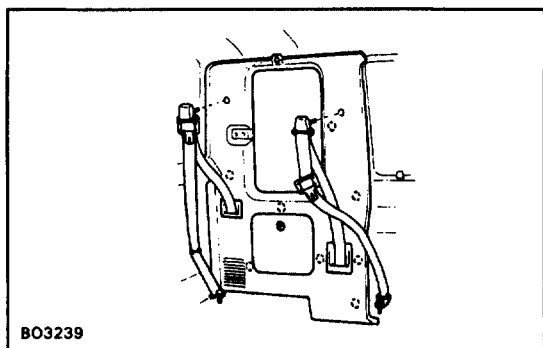
## QUARTER WINDOW GLASS INSTALLATION

### 1. INSTALL HINGE TO WINDOW GLASS

Install the 2 hinges with the screws.

### 2. INSTALL QUARTER WINDOW GLASS

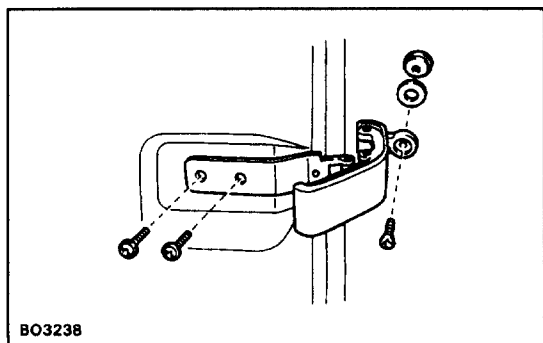
Install the quarter window with 4 nuts.



### 3. INSTALL REAR QUARTER TRIM

- (a) Install the rear quarter trim.
- (b) Install the hock with the screw.
- (c) Install the seat belt anchor with 4 bolts.  
(See page [BO-50](#) and [BO-51](#))

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)



### 4. INSTALL LOCK HANDLE

Install the lock handle with 3 screws.

### 5. INSTALL BACK PANEL TRIM AND BACK PANEL GARNISHES

- (a) Install the back panel trim with 3 bolts.
- (b) Install the back panel upper garnish by tapping.
- (c) Install the back panel lower garnish.