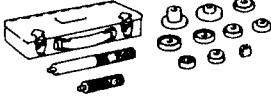







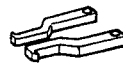
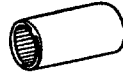

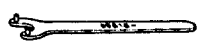







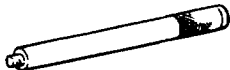


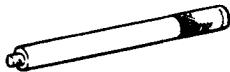

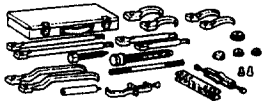



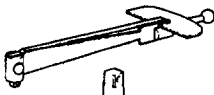
# MANUAL STEERING GEAR HOUSING PREPARATION

## SST (SPECIAL SERVICE TOOLS)

	09550-10012 Replacer Set "B"	(4WD)
	(09552-10010) No. 2 Replacer Handle	(4WD)
	(09559-10010) Knuckle Inner Bearing Replacer	(4WD)
	09610-55012 Pitman Arm Puller	(2WD)
	09611-22012 Tie Rod End Puller	
	09612-30012 Steering Worm Bearing Puller	(2WD)
	09612-65014 Steering Worm Bearing Puller	
	(09612-01030) Claw "C"	(2WD)
	(09612-01040) Claw "D"	(4WD)
	09616-00010 Steering Worm Bearing Adjusting Socket	
	09616-22010 Steering Worm Bearing Adjusting Screw Wrench	(4WD)
	09616-30011 Steering Worm Bearing Adjusting Screw Wrench	(2WD)

	09616-30020 Steering Worm Bearing Adjusting Screw Wrench	(2WD)
	09617-22020 Worm Bearing Adjusting Screw Lock Nut Wrench	(2WD)
	09617-60010 Worm Bearing Adjusting Screw Lock Nut Wrench	(4WD)
	09620-30010 Steering Gear Box Replacer Set	(2WD)
	(09623-30010) Steering Worm Bearing & Oil Seal Replacer	(2WD)
	(09626-30010) Steering Worm Front Bearing Replacer	(2WD)
	(09627-30010) Steering Sector Shaft Bushing Replacer	(2WD)
	(09631-00020) Handle	(2WD)
	09628-62011 Ball Joint Puller	(4WD)
	09630-00012 Power Steering Gear Housing Overhaul Tool Set	(2WD)
	(09631-00020) Handle	(2WD)
	(09631-00090) Replacer	(2WD)
	09950-20017 Universal Puller	
	(09956-00010) Tightening Piece	

**RECOMMENDED TOOLS**

	09025-00010 Small Torque Wrench	Total preload
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**EQUIPMENT**

Calipers	
Torque wrench	

**SSM (SPECIAL SERVICE MATERIALS)**

08833-00080 Adhesive 1344, THREE BOND 1344, LOCTITE 242 or equivalent	Worm bearing adjusting screw Worm bearing adjusting screw lock nut End cover lock nut
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