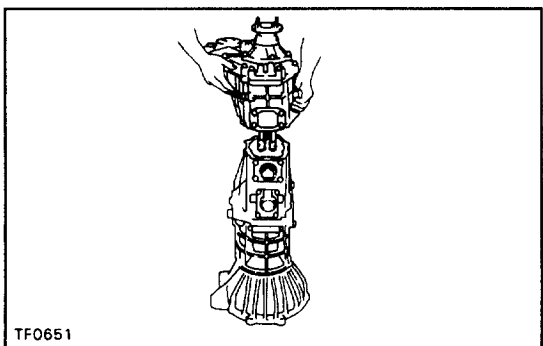


TRANSFER INSTALLATION

1. INSTALL TRANSFER AND PROPELLER SHAFT UPPER DUST COVER TO TRANSMISSION WITH NEW GASKET

- (a) Shift the 2 shift fork shafts to the high-4 position.

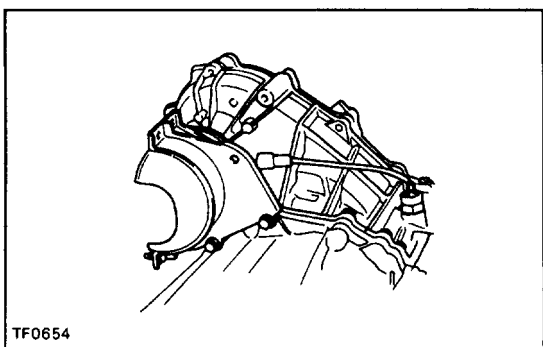


- (b) Apply MP grease to the adaptor oil seal.

- (c) Place a new gasket to the transfer adaptor.

- (d) Install the transfer to the transmission.

HINT: Take care not to damage the oil seal by the input gear spline when installing the transfer.

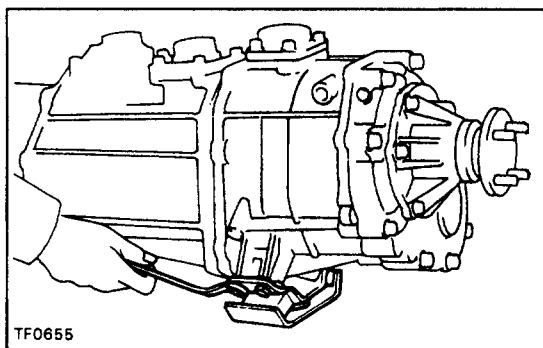


- (e) Install and torque the bolts with the propeller shaft upper dust cover.

Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)

- (f) Install the dust cover bolt to the bracket.

Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)



2. INSTALL ENGINE REAR MOUNTING

Torque: 25 N·m (260 kgf·cm, 19 ft·lbf)

3. INSTALL TRANSFER WITH TRANSMISSION

MT–See page [MT2-17](#)

4. FILL TRANSMISSION AND TRANSFER WITH OIL

MT–See page [MT2-20](#)

5. PERFORM ROAD TEST

Check for abnormal noise and smooth operation.