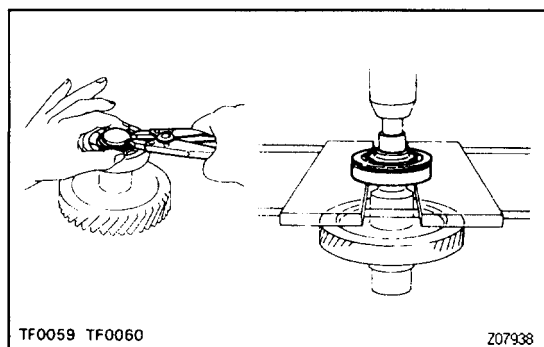
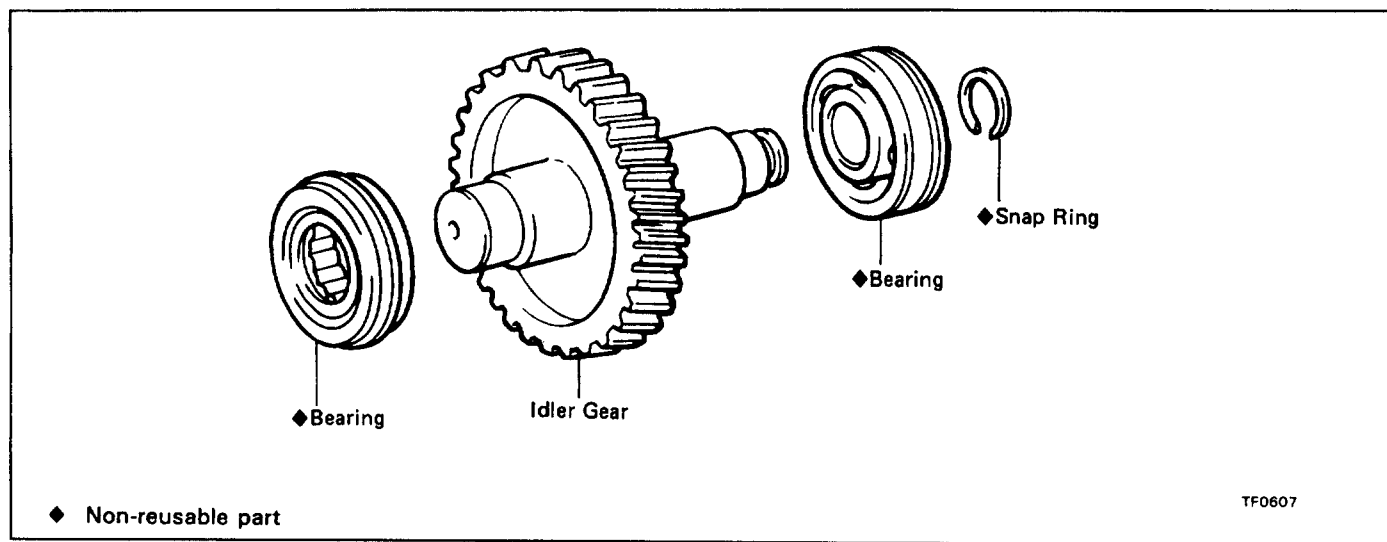


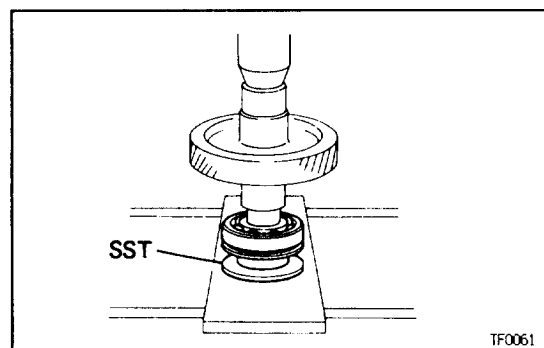
## IDLER GEAR COMPONENTS



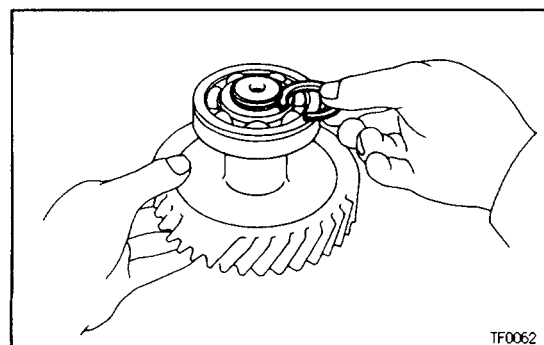
## BEARING REPLACEMENT

### 1. IF NECESSARY, REPLACE IDLER GEAR REAR BEARING

- Using a snap ring expander, remove the snap ring.
- Using a press and 19 mm socket wrench, remove the bearing.



- Using SST and a press, press in a new bearing.  
SST 09316-60010 (09316-00020)

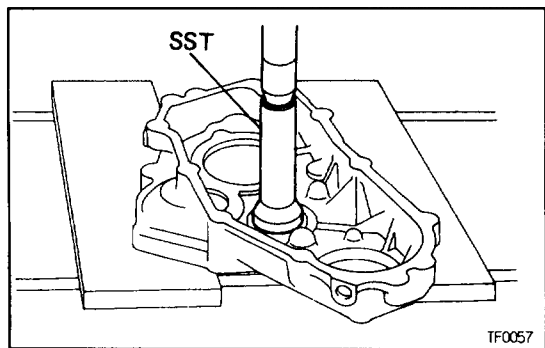


- Select a snap ring that will allow minimum axial play and install it on the shaft.

**Maximum play:**

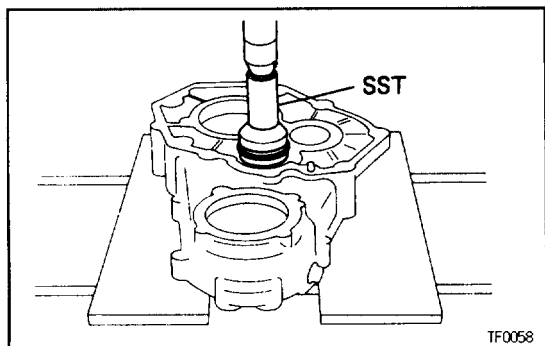
**0.15 mm (0.0059 in.)**

Mark	Thickness mm (in.)
A	1.50-1.55 (0.0591-0.0610)
B	1.60-1.65 (0.0630-0.0650)



**2. IF NECESSARY, REPLACE IDLER GEAR FRONT BEARING**

- (a) Using SST and a press, press out the bearing.  
SST 09310-35010



- (b) Using SST and a press, press in a new bearing up to the position of the snap ring.  
SST 09310-35010