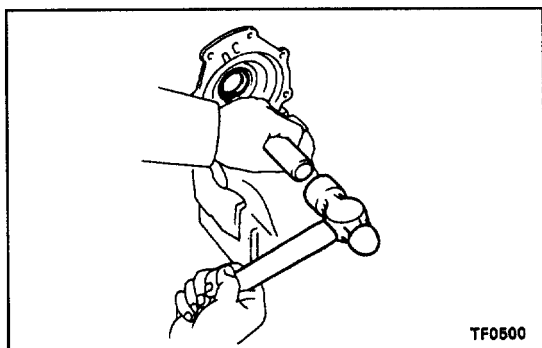
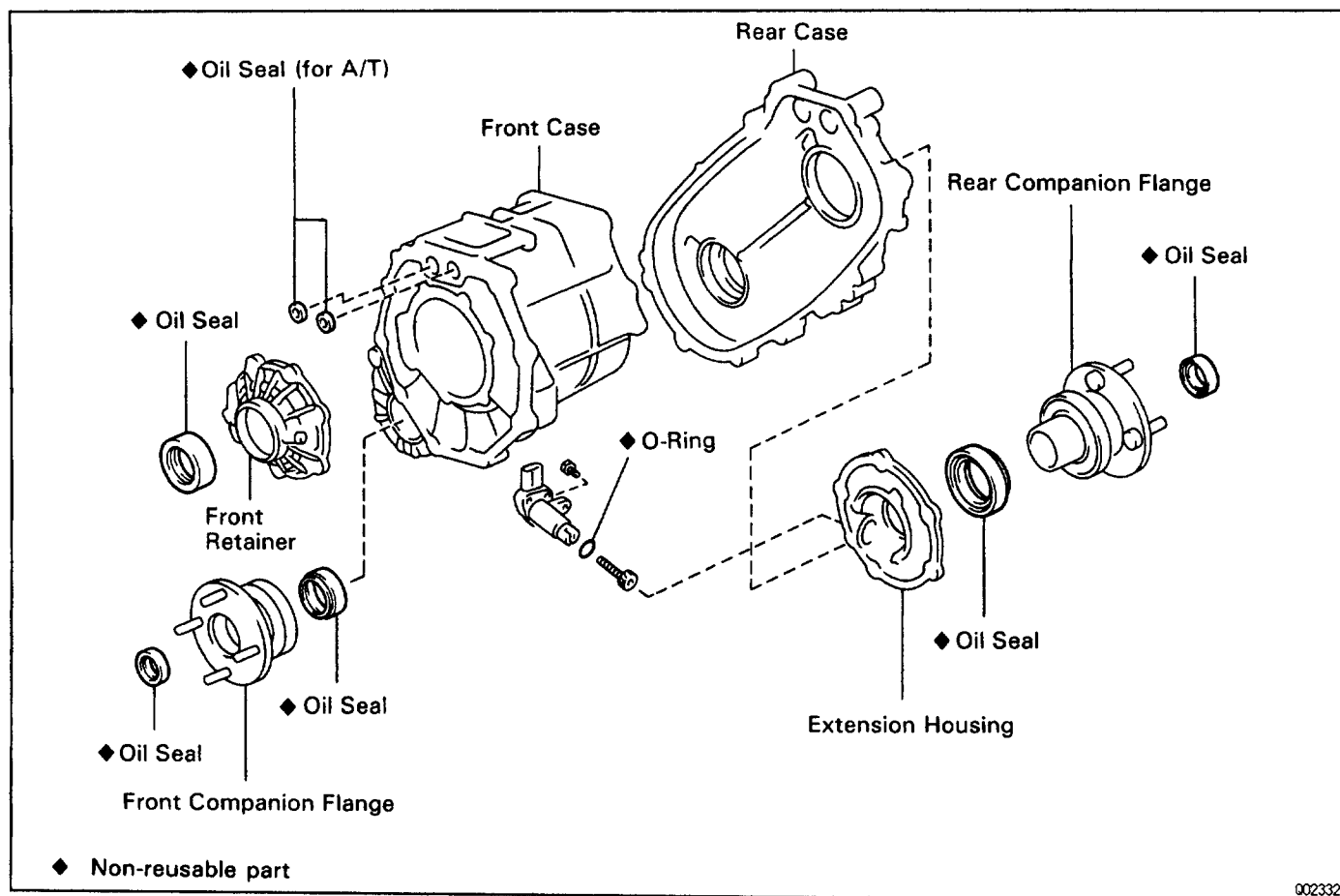


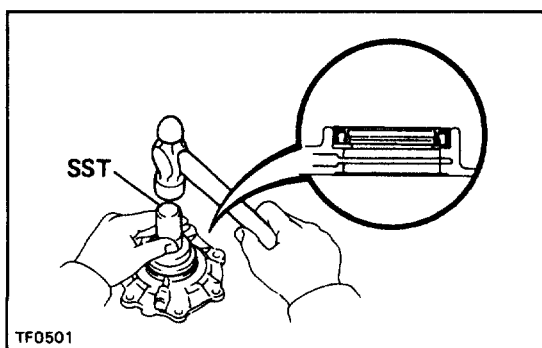
OIL SEALS COMPONENTS



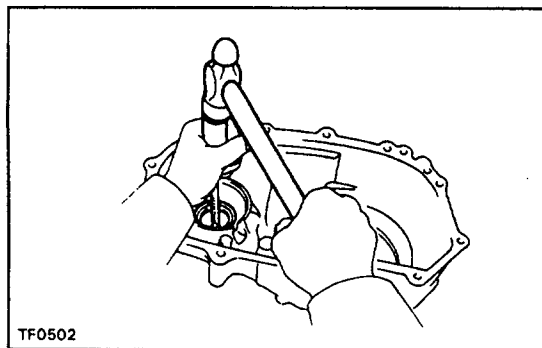
OIL SEALS REPLACEMENT

1. IF NECESSARY, REPLACE FRONT RETAINER OIL SEAL

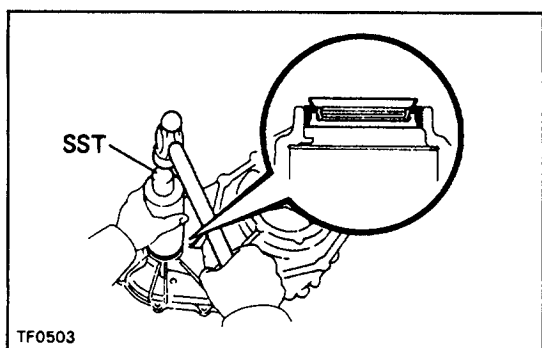
- (a) Using a screwdriver and hammer, drive out the oil seal.



- (b) Using SST and a hammer, drive in a new oil seal until its surface is flush with the retainer upper surface.
SST 09223-22010
- (c) Coat the lip of the oil seal with MP grease.

**2. IF NECESSARY, REPLACE FRONT CASE OIL SEAL**

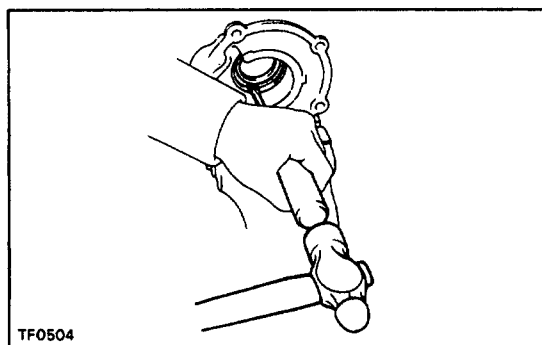
- (a) Using a screwdriver and hammer, drive out the oil seal.



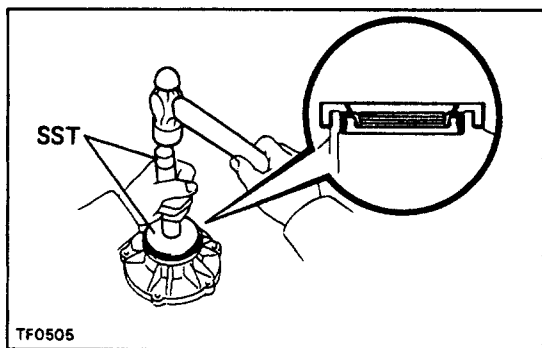
- (b) Using SST and a hammer, drive in a new oil seal until its surface is flush with the case upper surface.

SST 09316-60010 (09316-00010)

- (c) Coat the lip of the oil seal with MP grease.

**3. IF NECESSARY, REPLACE EXTENSION HOUSING OIL SEAL**

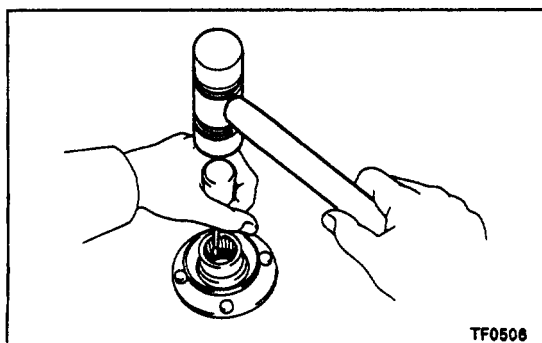
- (a) Using a screwdriver and hammer, drive out the oil seal.



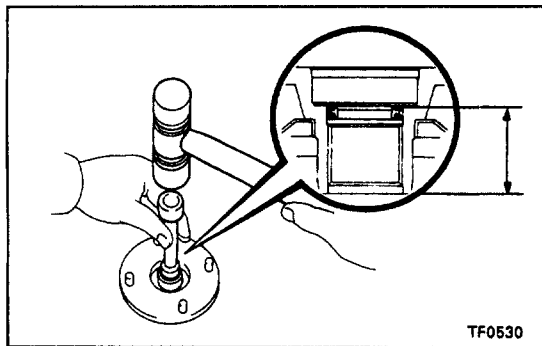
- (b) Using SST and a hammer, drive in a new oil seal until its surface is flush with the housing upper surface.

SST 09550-22011 (09550-00020, 09550-00031)

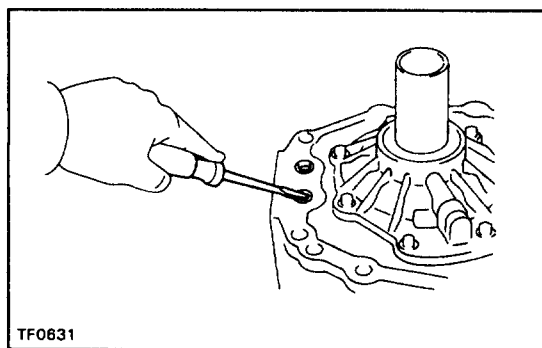
- (c) Coat the lip of the oil seal with MP grease.

**4. IF NECESSARY, REPLACE FRONT AND REAR COMPANION FLANGES OIL SEAL**

- (a) Using a screwdriver and hammer, drive out the oil seal.

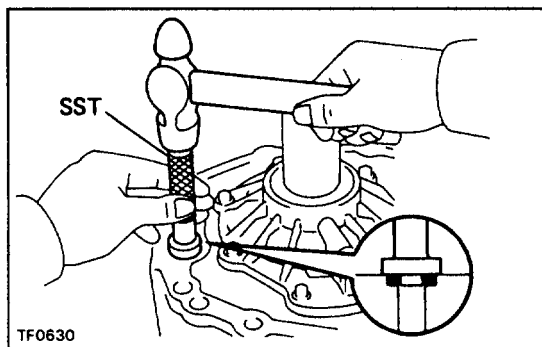


- (b) Using a socket wrench and hammer, drive in a new oil seal.
- (c) Coat the lip of the oil seal with MP grease.



**5. 22R-E/G58, A340F:
IF NECESSARY, REPLACE SHIFT FORK SHAFT OIL
SEALS**

- (a) Using a screwdriver, pry out the oil seal.



- (b) Using SST and a hammer, drive in a new oil seal.
SST 09304-12012

Oil seal depth:

-0.5 ~ 0.5 mm (-0.0197 ~ 0.0197 in.)