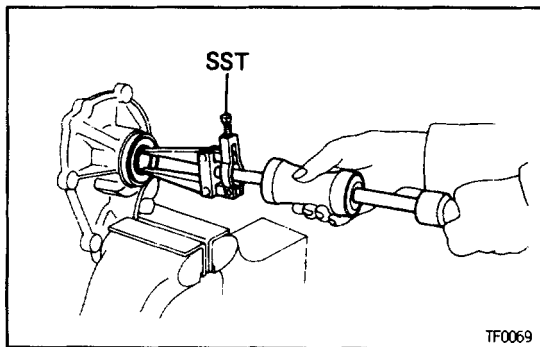
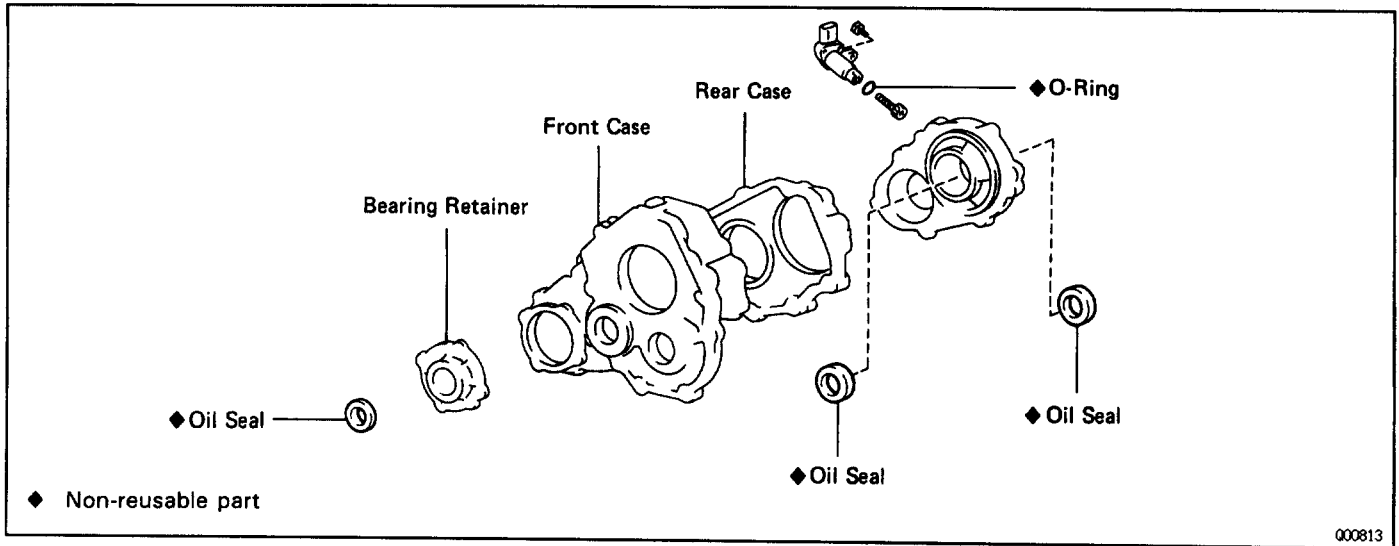


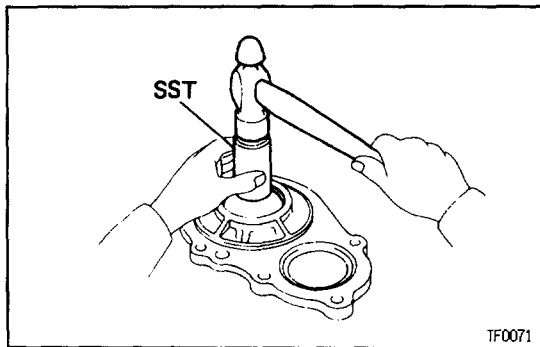
OIL SEALS COMPONENTS



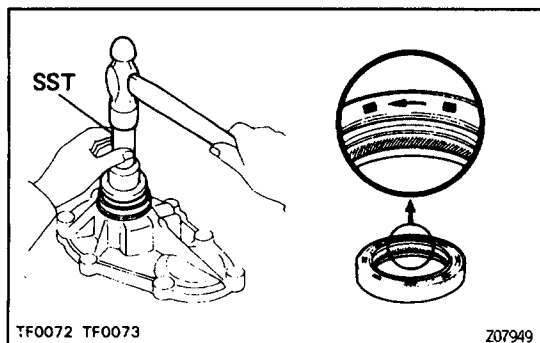
OIL SEALS REPLACEMENT

1. IF NECESSARY, REPLACE EXTENSION HOUSING OIL SEAL

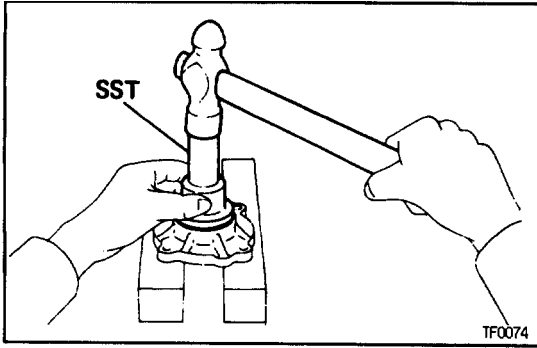
- (a) Using SST, remove the 2 oil seals.
SST 09308-00010



- (b) Using SST and a hammer, drive in a new oil seal.
SST 09310-35010
HINT: When assembling a new oil seal for the oil pump screw, position the flat surface upward.



- (c) Using SST and a hammer, drive in a new oil seal.
SST 09325-20010
HINT: Take note of the groove direction and be careful not to interchange this seal with the front drive gear oil seal. This oil seal has one arrow mark pointing counterclockwise to distinguish it from the front drive gear oil seal.

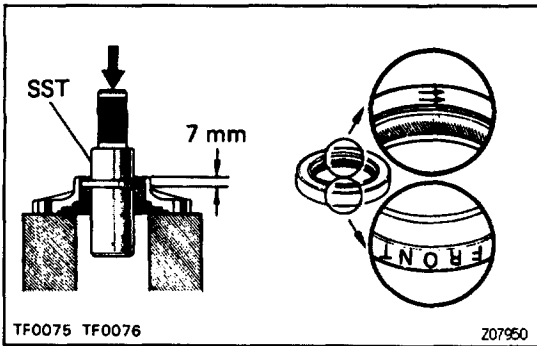


2. IF NECESSARY, REPLACE FRONT DRIVE GEAR OIL SEAL

- (a) Using SST and a hammer, drive out the oil seal and dust cover.

SST 09325-20010

HINT: Place the bearing retainer on something soft such as wooden blocks.

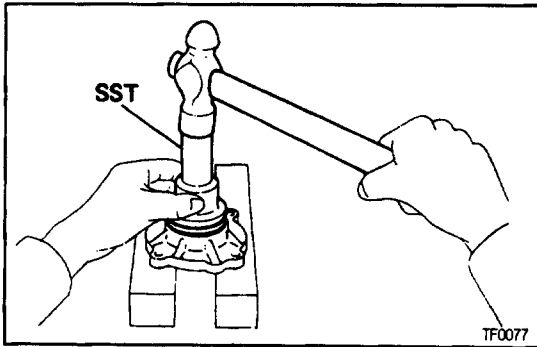


- (b) Using SST and a hammer, drive in a new oil seal to a depth of 7 mm (0.28 in.) from the end.

SST 09325-20010

HINT: Take note of the groove direction and be careful not to interchange this seal with the output shaft oil seal.

This oil seal has 2 arrow marks pointing clockwise and the word FRONT to distinguish it from the output shaft.



- (c) Using SST and a hammer, drive in a new dust cover.

SST 09325-20010