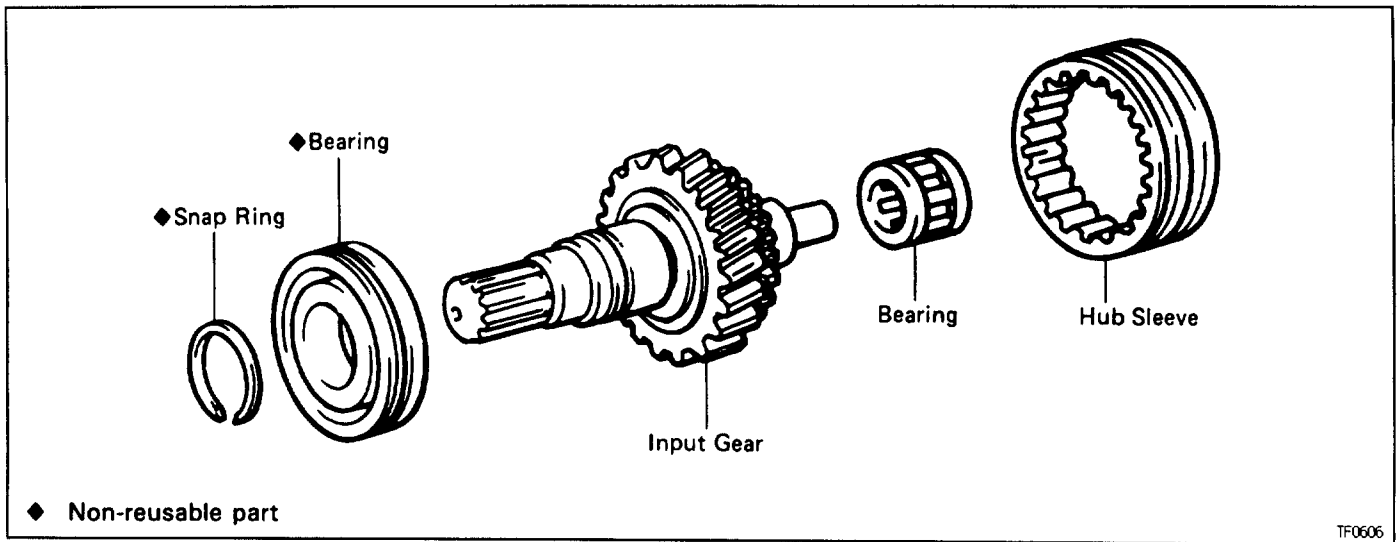


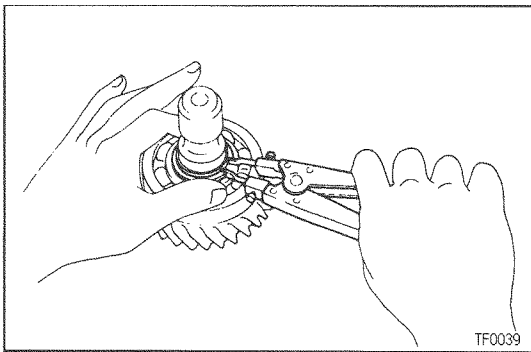
## INPUT GEAR COMPONENTS



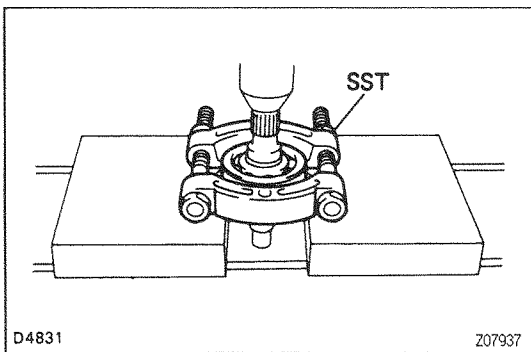
## BEARING REPLACEMENT

IF NECESSARY, REPLACE INPUT GEAR BEARING

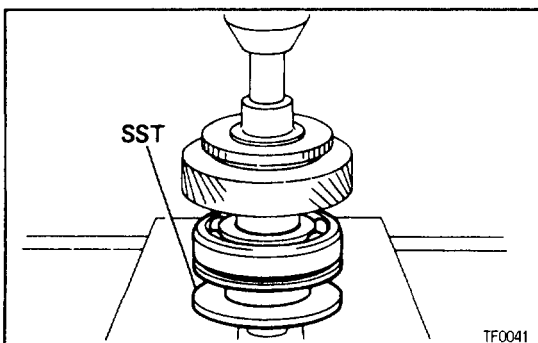
(a) Using a snap ring expander, remove the snap ring.

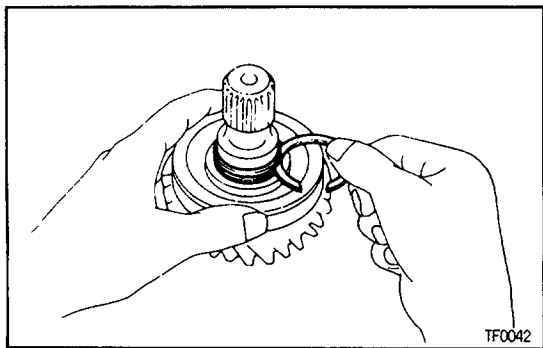


(b) Using SST and a press, remove the bearing.  
SST 09950-00020



(c) Using SST, press in a new bearing.  
SST 09316-60010 (09316-00070)



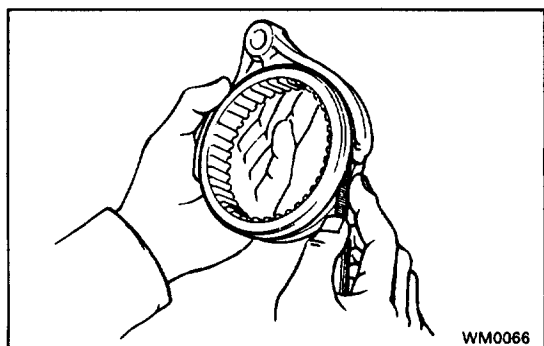


- (d) Select a snap ring that will allow minimum axial play and install it on the shaft.

**Maximum play:**

**0.15 mm (0.0059 in.)**

Mark	Thickness
1	2.05–2.10 (0.0807–0.0827)
3	2.15–2.20 (0.0846–0.0866)
5	2.25–2.30 (0.0886–0.0906)



## HUB SLEEVE AND SHIFT FORK INSPECTION

### MEASURE CLEARANCE OF SHIFT FORK AND HUB SLEEVE

Using a feeler gauge, measure the clearance between the hub sleeve and shift fork.

**Maximum clearance:**

**1.0 mm (0.039 in.)**

If the clearance exceeds the limit, replace the shift fork or hub sleeve.