

## TROUBLESHOOTING

| Problem                         | Possible cause  | Remedy                           | Page         |
|---------------------------------|-----------------|----------------------------------|--------------|
| Hard to shift or will not shift | Transfer faulty | Disassemble and inspect transfer | TF-10, TF-11 |
| Transfer jumps out of gear      | Transfer faulty | Disassemble and inspect transfer | TF-10, TF-11 |

## PRECAUTION

When working with FIPG material, you must observe the following.

- Using a razor blade and gasket scraper, remove all the old FIPG material from the gasket surfaces.
- Thoroughly clean all components to remove all the loose material.
- Clean both sealing surfaces with a non-residue solvent.
- Apply the seal packing in an approx. 1 mm (0.04 in.) wide bead along the sealing surface.
- Parts must be assembled within 10 minutes of application. Otherwise, the FIPG material must be removed and reapplied.