

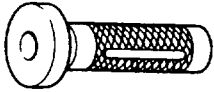
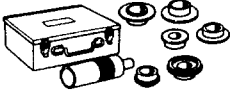
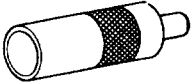








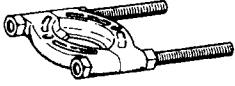
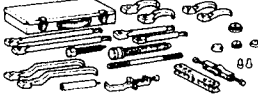




PREPARATION

SST (SPECIAL SERVICE TOOLS)

	09201-60011 Valve Guide Bushing Remover & Replacer	
	09308-00010 Oil Seal Puller	
	09301-35010 Countershaft Bearing Replacer	Counter gear rear bearing
	09316-60010 Transmission & Transfer Bearing Replacer	
	(09316-00010) Replacer Pipe	
	(09316-00020) Replacer "A"	
	(09316-00040) Replacer "C"	
	(09316-00050) Replacer "D"	
	(09316-00070) Replacer "F"	
	09325-20010 Transmission Oil Plug	
	09330-00021 Companion Flange Holding Tool	
	09612-30012 Steering Worm Bearing Puller	Counter gear rear bearing
	09921-00010 Spring Tension Tool	

	09950-00020 Bearing Remover	
	09950-20017 Universal Puller	

RECOMMENDED TOOLS

	09031-00030 Pin Punch	
	09905-00012 Snap Ring No. 1 Expander	

EQUIPMENT

Calipers	
Dial indicator	
Micrometer	
Torque wrench	
Feeler gauge	

LUBRICANT

Item	Capacity	Classification
Transfer oil	1.6 liters (1.7 US qts, 1.4 Imp.qts)	API GL-4 or GL-5 SAE 75W-90

SSM (SPECIAL SERVICE MATERIALS)

08826-00090 Seal Packing 1281, THREE BOND 1281 or equivalent	Front case x Rear case Rear companion flange Extension housing x Rear case
08833-00080 Adhesive 1344, THREE BOND 1344, LOCTITE 242 or equivalent	Straight screw plug Extension housing set bolt Front retainer set bolt