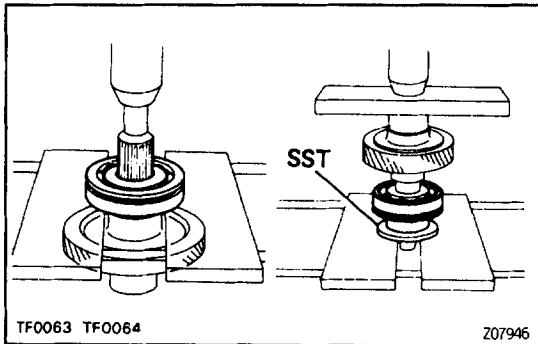
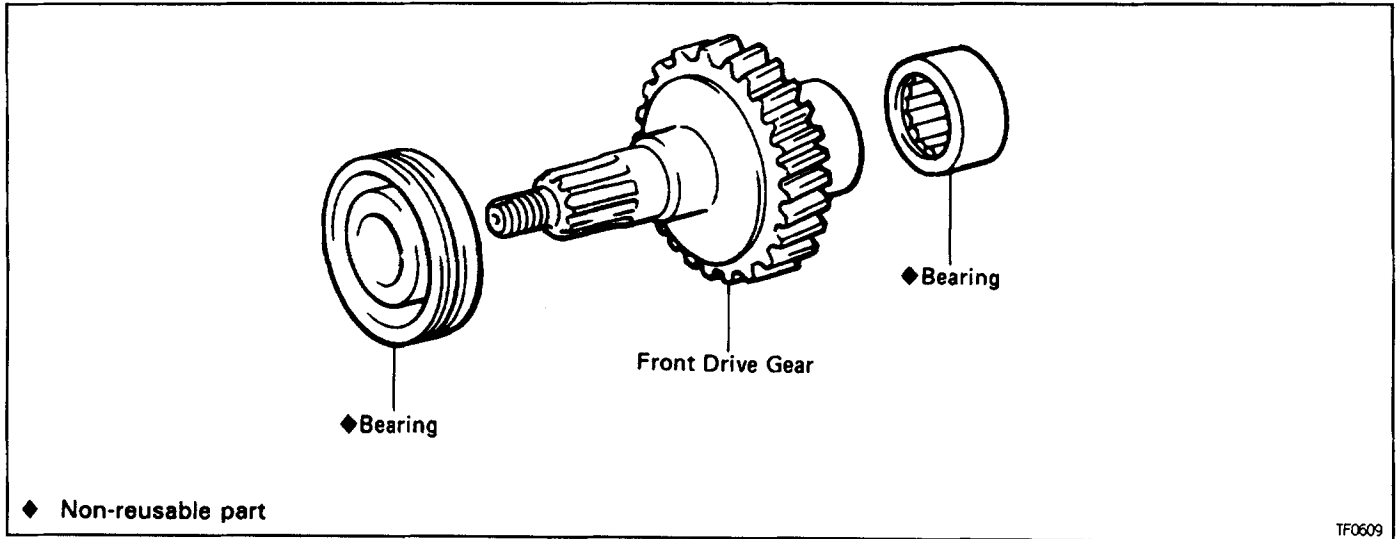


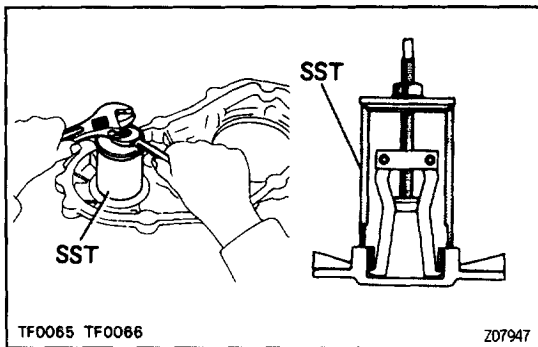
FRONT DRIVE GEAR COMPONENTS



BEARING REPLACEMENT

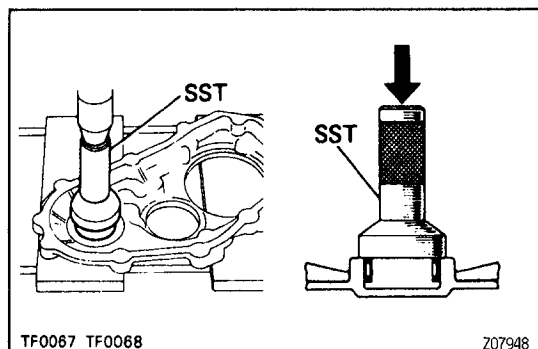
1. IF NECESSARY, REPLACE FRONT DRIVE GEAR FRONT BEARING

- Press out the bearing.
- Using SST and a press, press in a new bearing.
SST 09316-60010 (09316-00020)



2. IF NECESSARY, REPLACE FRONT DRIVE GEAR REAR BEARING

- Using SST, remove the bearing.
SST 09612-30012



- Using SST and a press, press in a new bearing.
SST 09310-35010